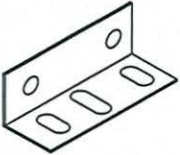













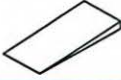








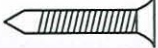
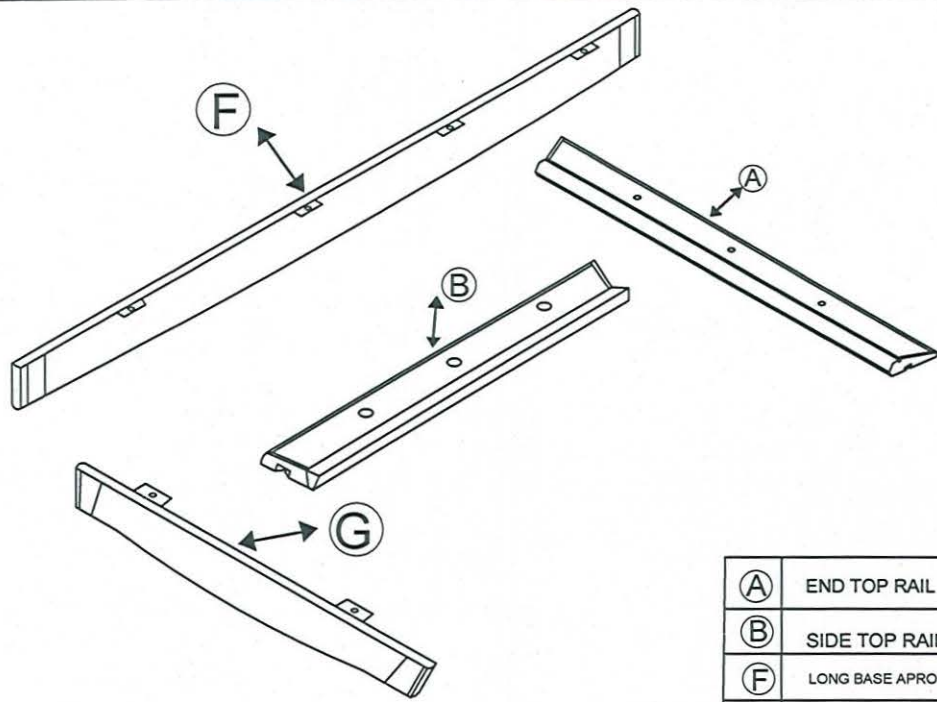
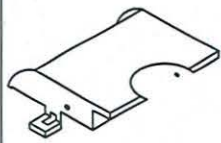
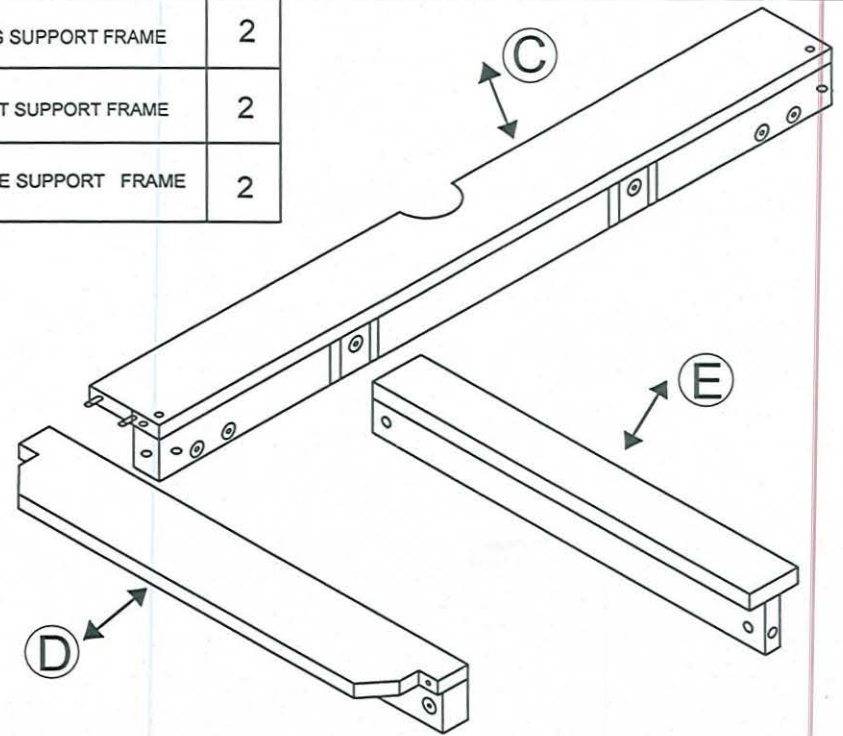


TABLE LEG			LONG&SHORT FRAME		
	L(ANGIE IRON 145X45)	4		$\frac{3}{8}$ mmX170 BOLT	4
				$\frac{3}{8}$ mmX28mmx3mm(WASHER)	4
	$\frac{3}{8}$ mmX $\frac{1}{2}$ X90 BOLT	8		SEMI-TUBULAR RIVET 17X34X3/8-16UNC	4
	$\frac{3}{8}$ mmX50 BOLT	4		$\frac{3}{8}$ MMX114mm BLOT	8
	$\frac{3}{8}$ mmX28mmx3mm(WASHER)	20		13mmX32mmx3mm(WASHER)	8
	$\frac{3}{8}$ mmXT7.7 NUT	8		SEMI-TUBULAR RIVET 17*52*3/8-16UNC	8
TOP RAIL			SLATE		
	$\frac{3}{8}$ X63 mmBOLT	18		6*70FA FLAT HEAD PHILLIPS SCREW	16
	$\frac{3}{8}$ x28 mmx3mm(WASHER)	18		100mmX25mmX8mm WOOD	16
APRON			APRON(SIDE)		
	$\frac{3}{8}$ X50 mmBOLT	12		$\frac{1}{4}$ *16 mmbolt	8
	$\frac{3}{8}$ x28 mmx3mm(WASHER)	12		M6*2.0(WASHER)	8
				L(ANGIE IRON 116X30)	4
				3.8*12 TA FLAT HEAD PHILLIPS SCREW	30
LEG&LEG CONNECTION			FAIRWAY		
	$\frac{3}{8}$ X63 mmBOLT	4			
	$\frac{3}{8}$ x28 mmx3mm(WASHER)	4		8#*1" FA FLAT HEAD PHILLIPS SCREW	30

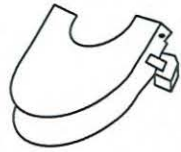


(A)	END TOP RAIL	2
(B)	SIDE TOP RAIL	4
(F)	LONG BASE APRON	2
(G)	SHORT BASE APRON	2

(C)	LONG SUPPORT FRAME	2
(D)	SHORT SUPPORT FRAME	2
(E)	MIDDLE SUPPORT FRAME	2



MIDDLE HOLEX2



CORNERX4



TABLE LGEX4



drop pocketX6
LX4pcs MX2pcs
drop pocket install corner

corner crimping



5/16mmX33mmBOLT

12



3/8x28 mmx3mm(WASHER)

12

pocket screw



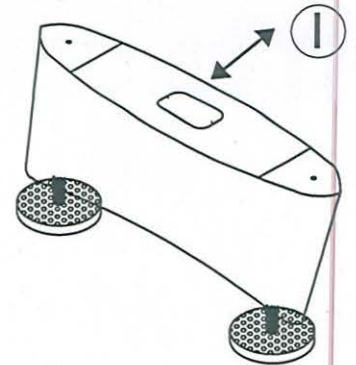
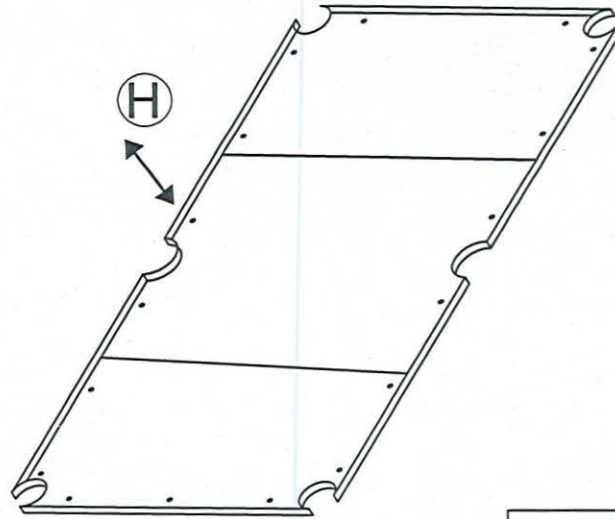
1/4*10mmbolt

12



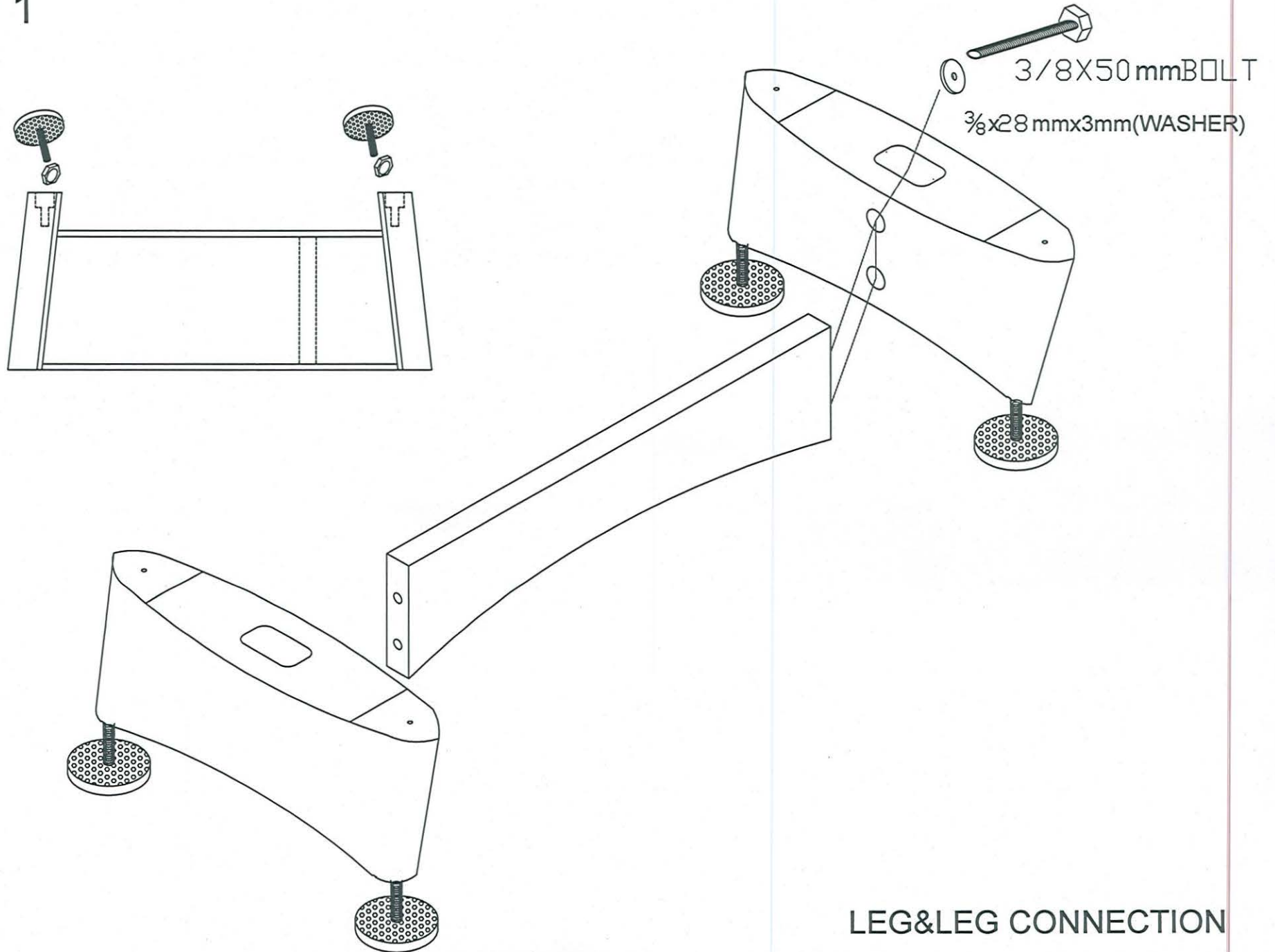
1/4x15 mmx1mm(WASHER)

12

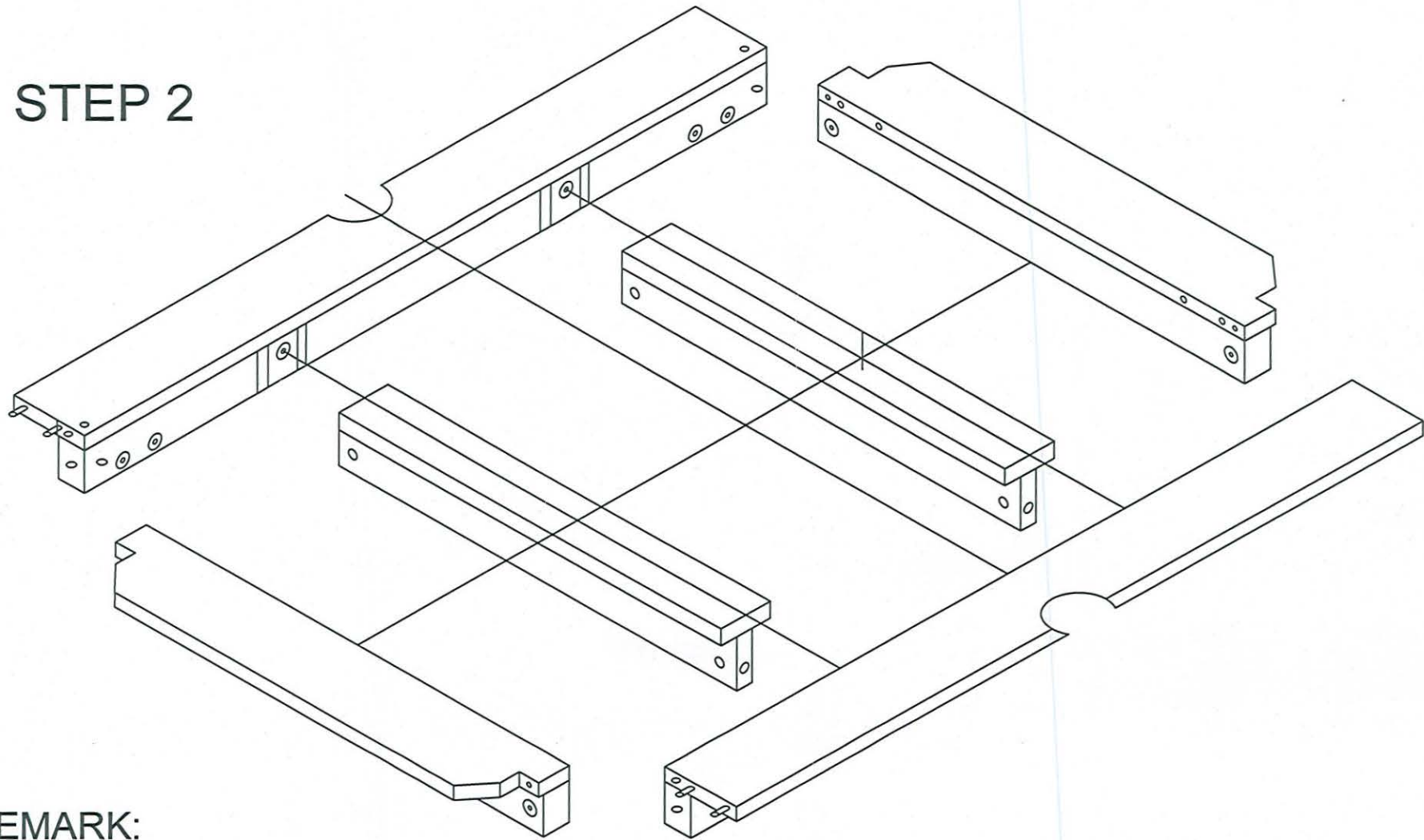


(H)	SLATE	3/PCS
(I)	TABLE LEG	2

STEP 1



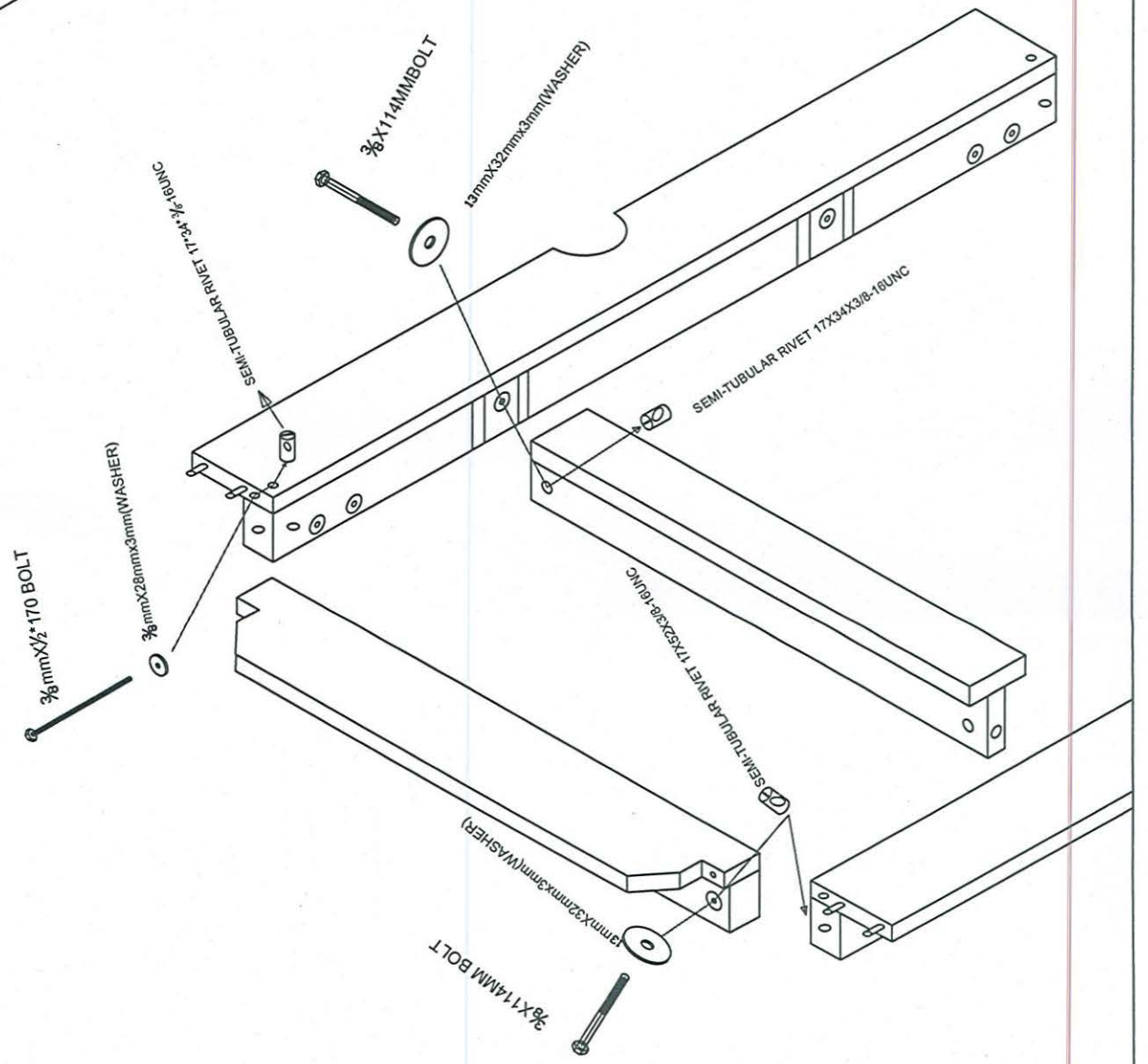
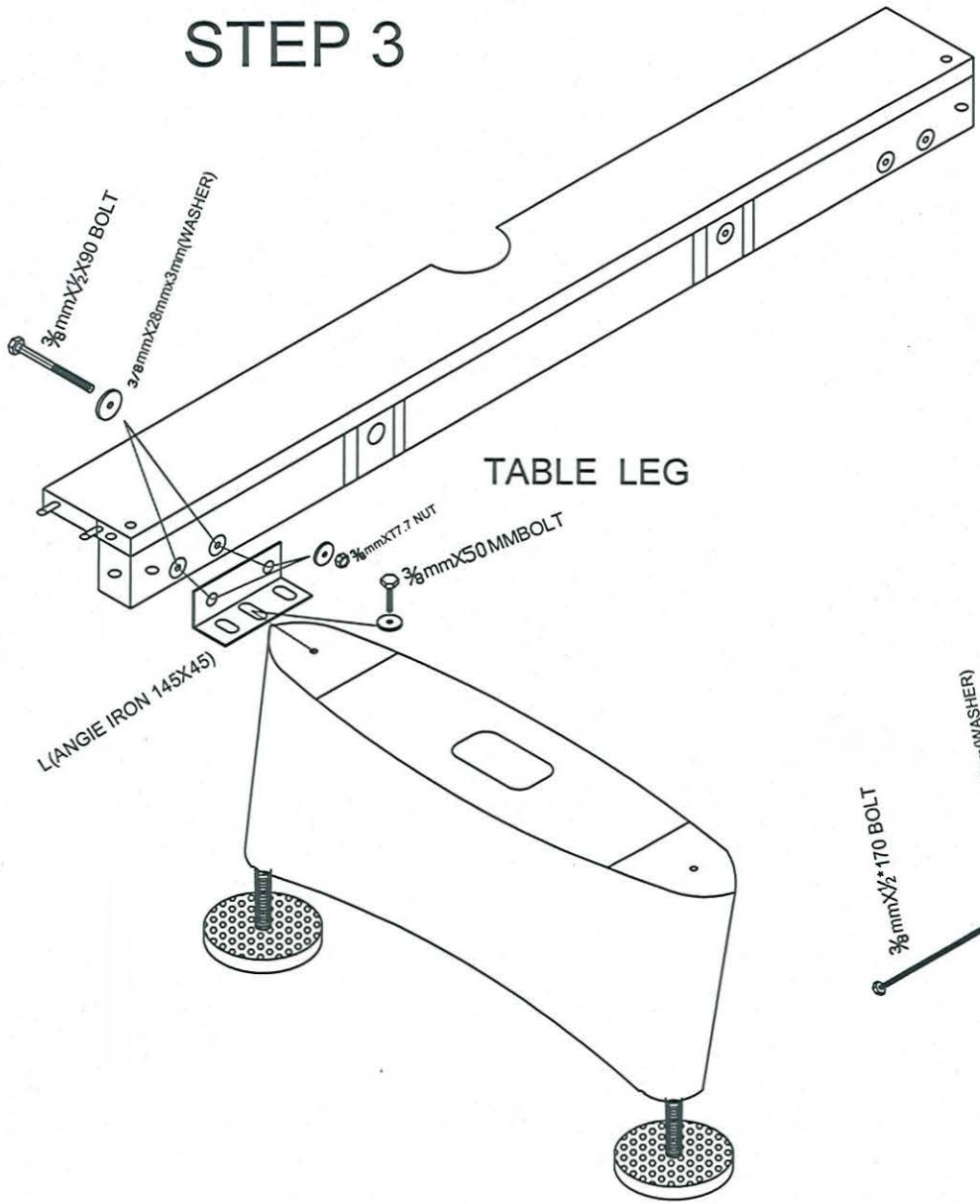
STEP 2



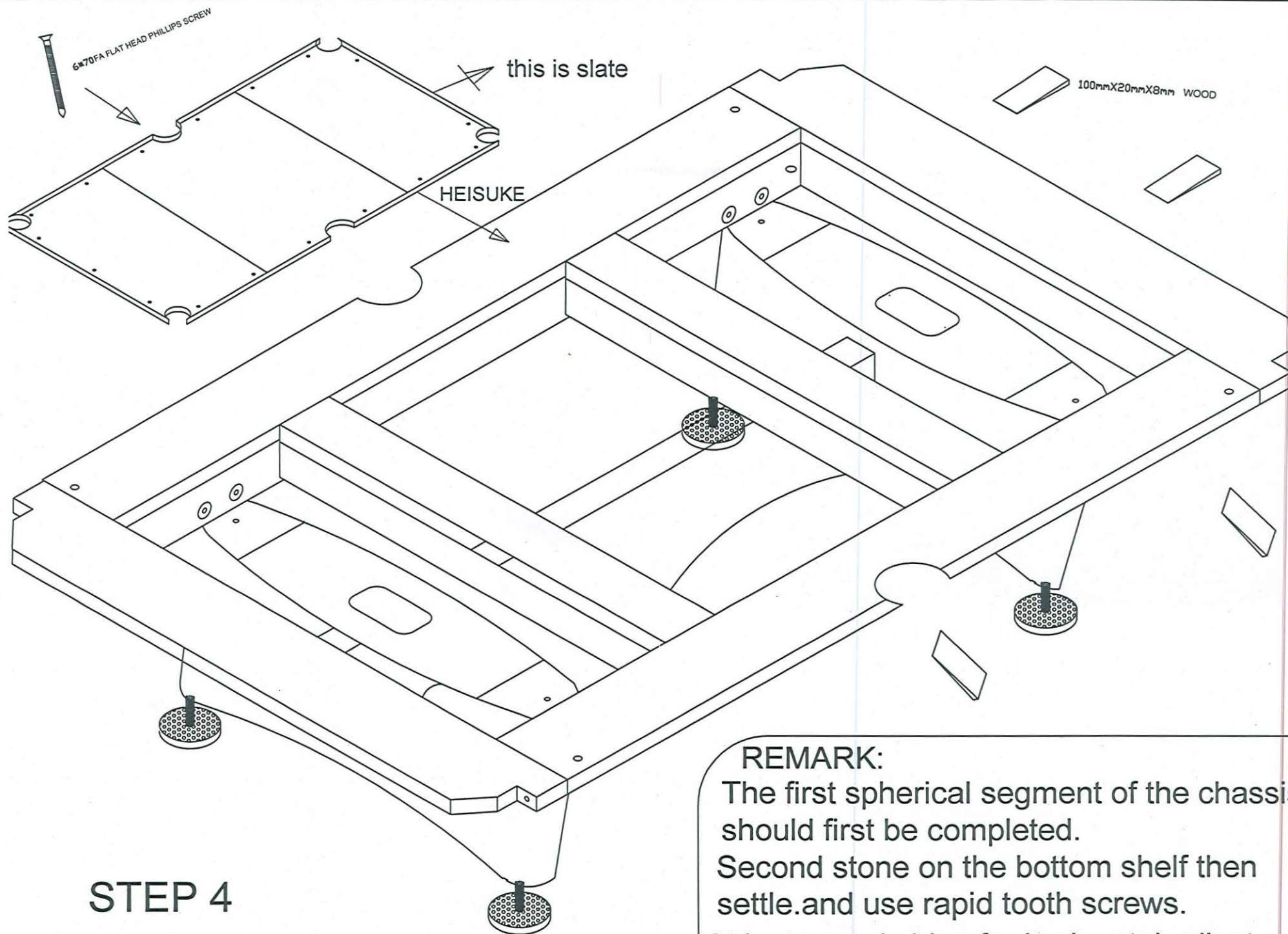
REMARK:

Spherical segment of the first spherical segment in the foot blocks have already been booking department in general. Second spherical segment in the middle that we first understand the structure of spherical segment in the assembly of a certain law: there is a certain symmetry spherical segment, so assembly screws are the same.

STEP 3



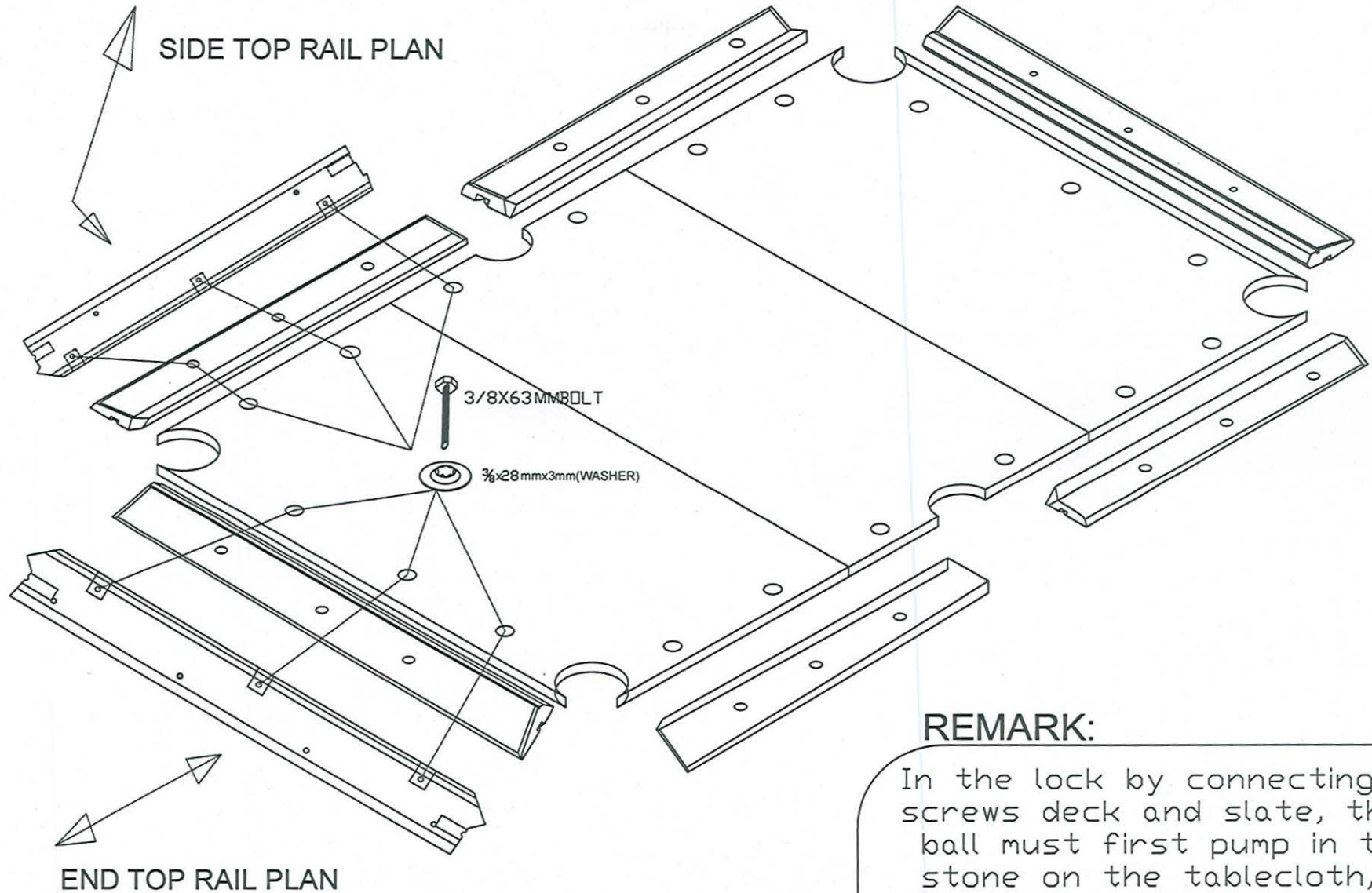
LONG & SHORT FRAME



STEP 4

REMARK:
The first spherical segment of the chassis should first be completed.
Second stone on the bottom shelf then settle. and use rapid tooth screws.
At last, wood chips for horizontal adjustment

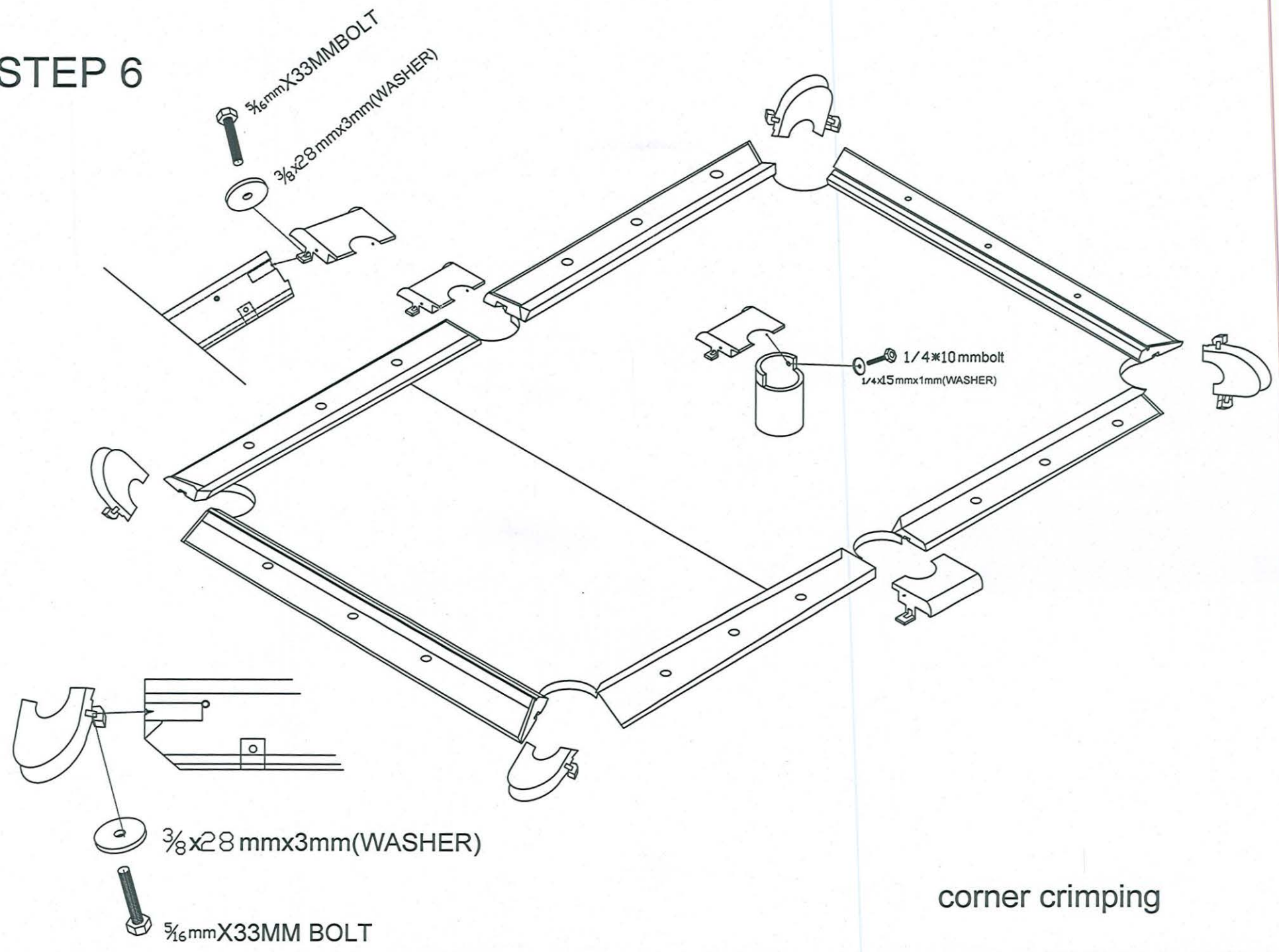
STEP 5



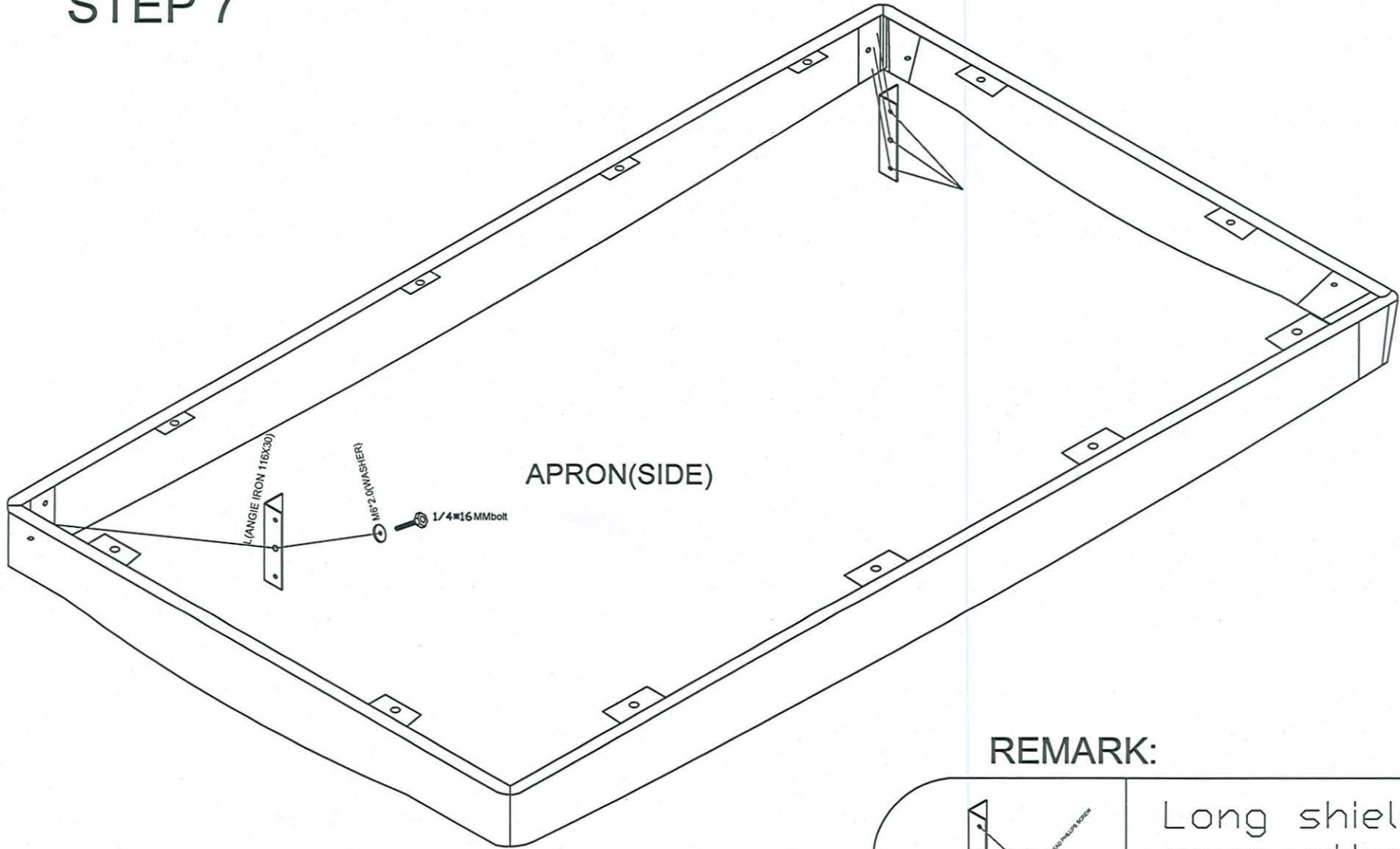
REMARK:

In the lock by connecting screws deck and slate, the ball must first pump in the stone on the tablecloth, and we rely on him to wrap cloth.

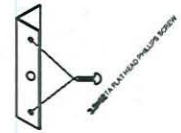
STEP 6



STEP 7



REMARK:



Long shield connection with the relationship between short-sheeting

STEP 8

They are the two holes

